

# 6-mm carbon SMD trimmer potentiometer











## **KEY FEATURES**

- ▶ Designed for lead-free reflow soldering processes
- ► Excellent performance
- ► Carbon resistive element
- ▶ Up to 10 mechanical detents
- ▶ 1.000 life cycles
- ► IP54 protection
- ► Moisture sensitivity level 1
- ► Embossed tape packaging
- ▶ Wiper positioned at initial, 50% or fully clockwise
- Loose and assembled knobs, shafts available separately
- ► Self extinguishable plastic UL 94V-0







The **only 6 mm miniature trimmer** potentiometer with optional **stop positions** for haptic feedback.

ELECTRICAL SPECIFICATIONS	
Taper*	Linear
Range of values*	1KΩ ≤ Rn ≤ 1.5MΩ
	Decad. 1.0-2.0-2.2-2.5-4.7-5.0
Tolerance*	
$1K\Omega \le Rn \le 500K\Omega$	± 30%
500KΩ < Rn ≤ 1.5MΩ	+ 50% / - 30%
Max voltage	100 VDC
Nominal power @ 50°C	0.1 W
Residual resistance	≤ 0.5% Rn
Equivalent noise resistance	≤ 4.5% Rn
Operating temperature	-40°C to +85°C

<sup>\*</sup> Others available on request

# **APPLICATIONS**

- ► Appliance program selection
- ► Thermostat adjustment
- ► Timer and control relays
- ► Consumer electronics
- ▶ Power tool controls
- ► Test and measurement equipment

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MECHANICAL SPECIFICATIONS									
Mechanical rotation angle	235° ± 5°								
Electrical rotation angle*	200° ± 20°								
Torque Rotational Stop	0.2 to 2 Ncm (0.3 to 2.7 in-oz) > 4 Ncm (>7 in-oz)								
Push-pull force over the rotor	> 5 N								
Life**	1k cycles								

<sup>\*</sup>Increased rotational angle of  $215^{\circ}\pm20^{\circ}$  available upon request \*\* Others available on request

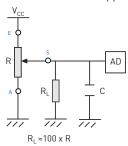
## **ENVIRONMENTAL TESTING**

	Test conditions (CEI 393-1)	ΔR(%) - Typical test results
Electrical life	1.000h at 50°C; 0.10 W	±10%
Mechanical life	1000 cycles at 10 to15 cpm	±10%
Temperature coefficient	-40° C; +85° C	±1.500 ppm/°C
Thermal cycling	16h at 90°C and 2h at -40°C	±5%
Damp heat	500h at 40°C and 95% relative humidity (RH)	±15%
Vibration	2h each plane at 10Hz - 55Hz	±3%
Storage	6 month at 23°C ±2°C and 50% RH	±5%

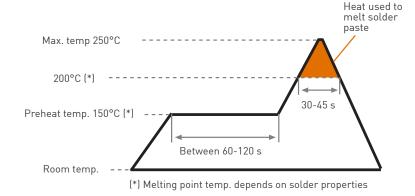
Out of range values may not comply with these results. Standard test conditions: temperature:  $23^{\circ}$ C  $\pm 2^{\circ}$ C and 45% to 70% RH. Mechanical life of detented versions is 100 cycles

# **RECOMMENDED CONNECTIONS**

Recommended connection circuit for a position sensor or control application (voltage divider circuit electronic design).



# RECOMMENDED REFLOW PROFILE

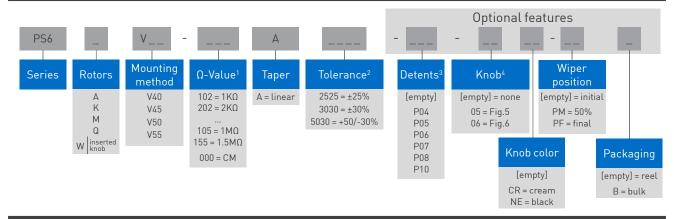


The recommended reflow profile is provided as a guideline. Optimal profile may differ due to oven type, assembly layout or other design or process variables. Customers should verify actual device performance in their specific application and reflow process. Please contact Piher if you require additional support.

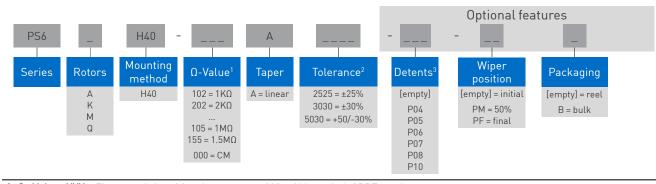
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#### **HOW TO ORDER**

# Vertical Adjustment - Horizontal mount: PS6KV50-102A3030



## Horizontal adjustment - Vertical mount: PS6H40-120A3030



1.  $\Omega$ - Value:  $\underline{XXX}$  - First two digits of  $\Omega$ -value XXX - Number of zeros

000 = CM = switch SPDT version:



- 2. Tolerance: for custom tolerance please check availability
- 3. Detents: Available for K and M rotor type. Rotor color: brown. Others available on request.
- 4. Knobs also made of self-extinguishable plastic. Shaft available to order separately.

## **STANDARD CONFIGURATION**

	PS-6
Life	1.000 cycles / detented versions: 100 cycles
Detents	none
Non-flammable material	yes
Housing color	grey
Wiper Position	initial
Packaging	reel

#### **ORDER CODE EXAMPLES**

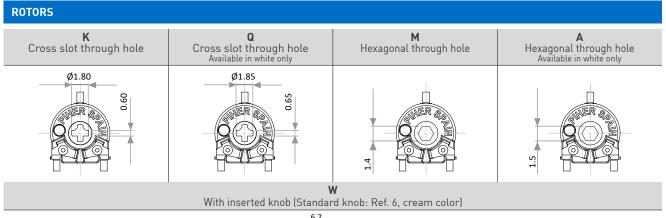
#### PS6KV50-103A3030

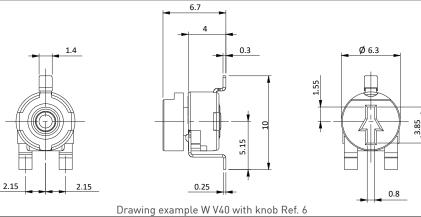
PS6 model with K rotor; V50 mounting type; 10K ohm resistive value; linear taper and 30% resistive tolerance

## PS6WV40-502A2525-06NE-PF

PS6 model with inserted knob fig. 6; 5K ohm resistive value; linear taper; 25% resistive tolerance; color of the knob: black; wiper positioned at the end of the travel

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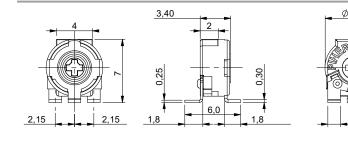


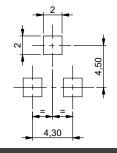
Default delivery is at initial position. Wipers are shown positioned at 50% for the picture.

# **MOUNTING METHOD - DIMENSIONS**

# Horizontal Adjustment / Vertical Mounting

H40

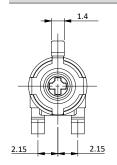


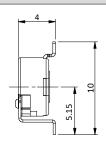


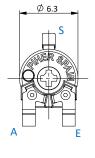
Recommended PCB hole layout

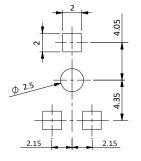
# Vertical Adjustment / Horizontal Mounting

V40









Recommended PCB hole layout



Download STEP files here: www.piher.net

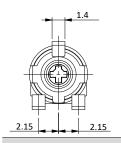


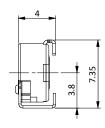
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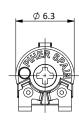
# **MOUNTING METHOD - DIMENSIONS**

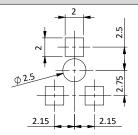
# Vertical Adjustment / Horizontal Mounting

V45



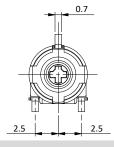


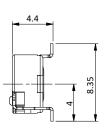




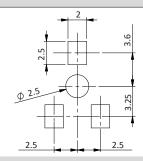
Recommended PCB hole layout

V50



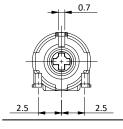


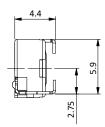




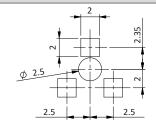
Recommended PCB hole layout

V55







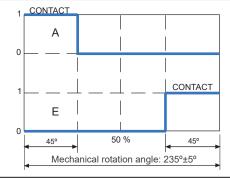


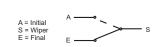
Recommended PCB hole layout

STANDARD RE	SISTANCE-VAL	LUES AND I	ULERANCES

Resistance $\Omega$	1K	2K	2.2K	2.5K	4.7K	5K	10K	20K	22K	25K	47K	50K	100K	200K	220K	250K	470K	500K	1M	1.5M
Order Code	102	202	222	252	472	502	103	203	223	253	473	503	104	204	224	254	474	504	105	155
Tolerance	+ 30%										±50%	/-30%								

# **SWITCH VERSION**





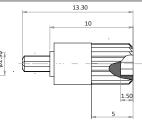
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# P04 P05 P06 Relative detent positions along total mechanical travel P07 P08 P10

Unless otherwise specified the detents are evenly spaced (using the end points as reference). Rotor color of detented versions is brown. Standard mechanical life for PS-6 with detents: 100 cycles. Long life versions are available on request.

# KNOBS / SHAFTS Fig. 5 - Ref.: 6148 For W rotors only. Fig. 5 - Ref.: 6148 For W rotors only. Ref.: 6144 For K or Q rotor.

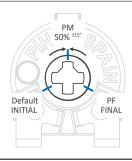
Color: black, others check availability.
Please order this shaft separately as it
is not provided-factory assembled to the potentiometer.





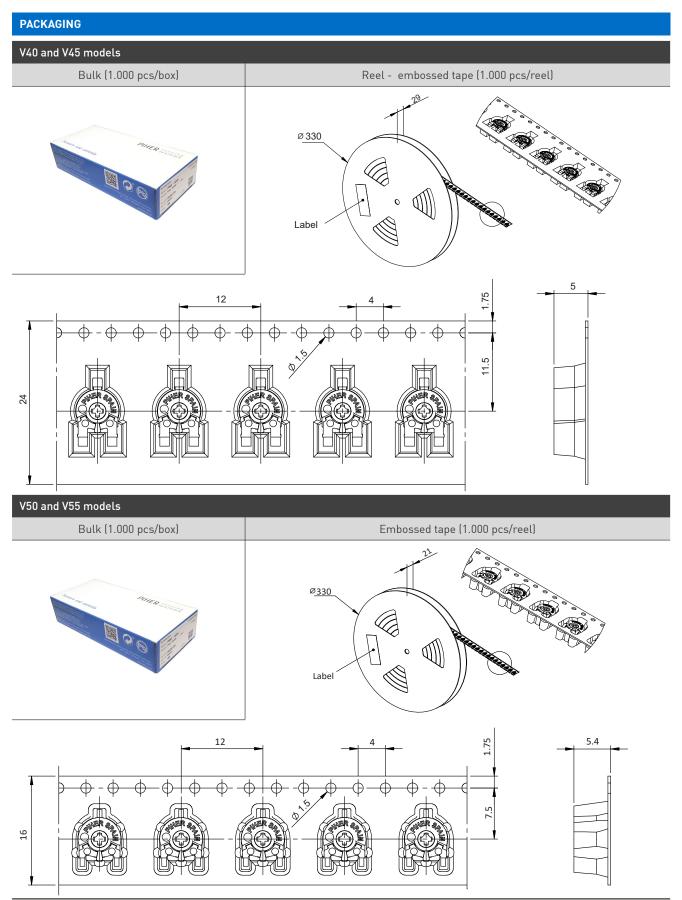
If you wish to use your own plastic shaft/knob/actuator please contact Piher Sensing Systems for advice about compatible materials.

## **WIPER POSITION**



Wiper positioning on initial position is standard. Special delivery positions available on request.

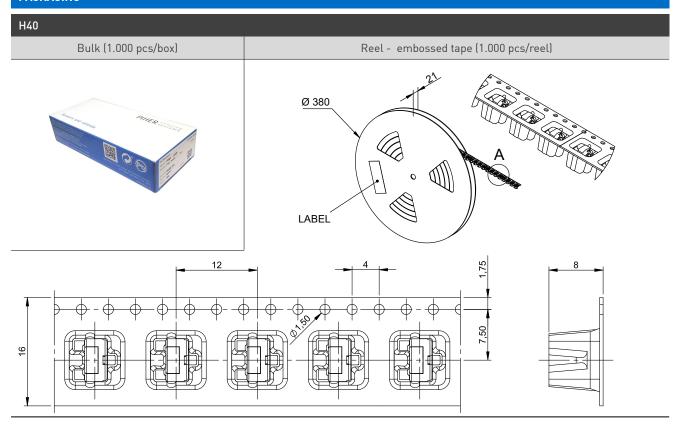
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Models with factory-assembled knob will use a reel of 380mm diameter.

# 6-mm carbon SMD trimmer potentiometer

## **PACKAGING**



## **OUR ADVANTAGE**

- ▶ Leading-edge innovative position sensing solutions
  - Contactless (Hall-effect and Inductive Technology)
  - Contacting (Potentiometers, Printed Electronics)
- ► Engineering design-in support
- ▶ All our products can be customized to fit target application and customer requirement
- Capability to move seamlessly from development to true high-volume production
- ▶ A global footprint with global engineering and commercial support
- ▶One-stop shop not limited to position sensors (temperature, pressure, gas,...) through group collaboration
- ▶ Flexibility and entrepreneurship of a medium-sized company with the backing of Amphenol Corporation









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